

Appendix G

GEO-TECHNICAL SERVICES
Consulting Engineers & Geologists

JOB CATAWISSA CREEK

SHEET NO. _____ OF _____

CALCULATED BY sgm DATE 11/81

CHECKED BY _____ DATE _____

SCALE WLT#2

HYDROLOGY

G1 - G2

CHEMICAL TREATMENT

G3

DOWNFLOW DESIGN

G4 - G5

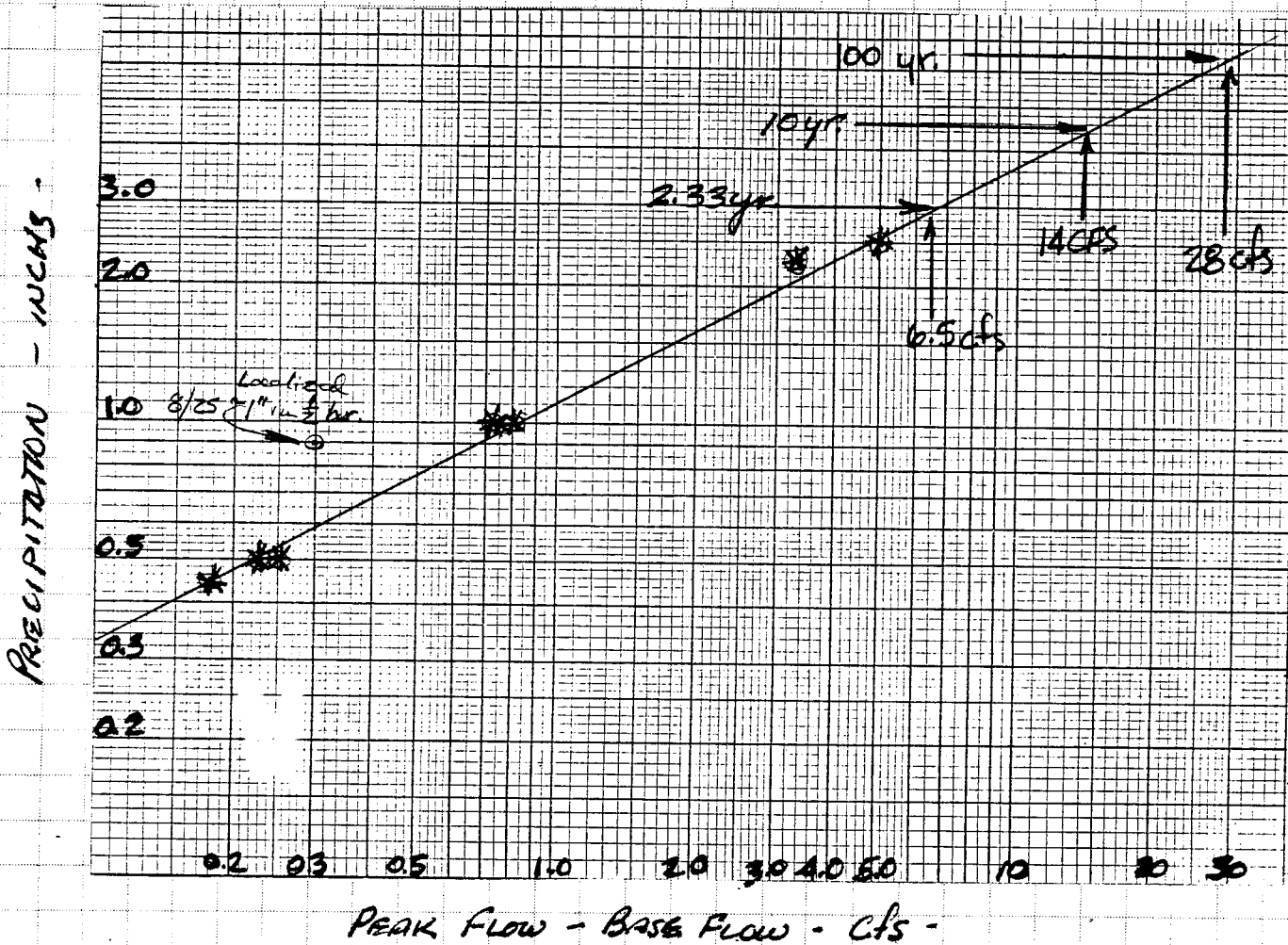
DRUM DESIGN

G6 - G7

LIMESTONE USAGE

G9

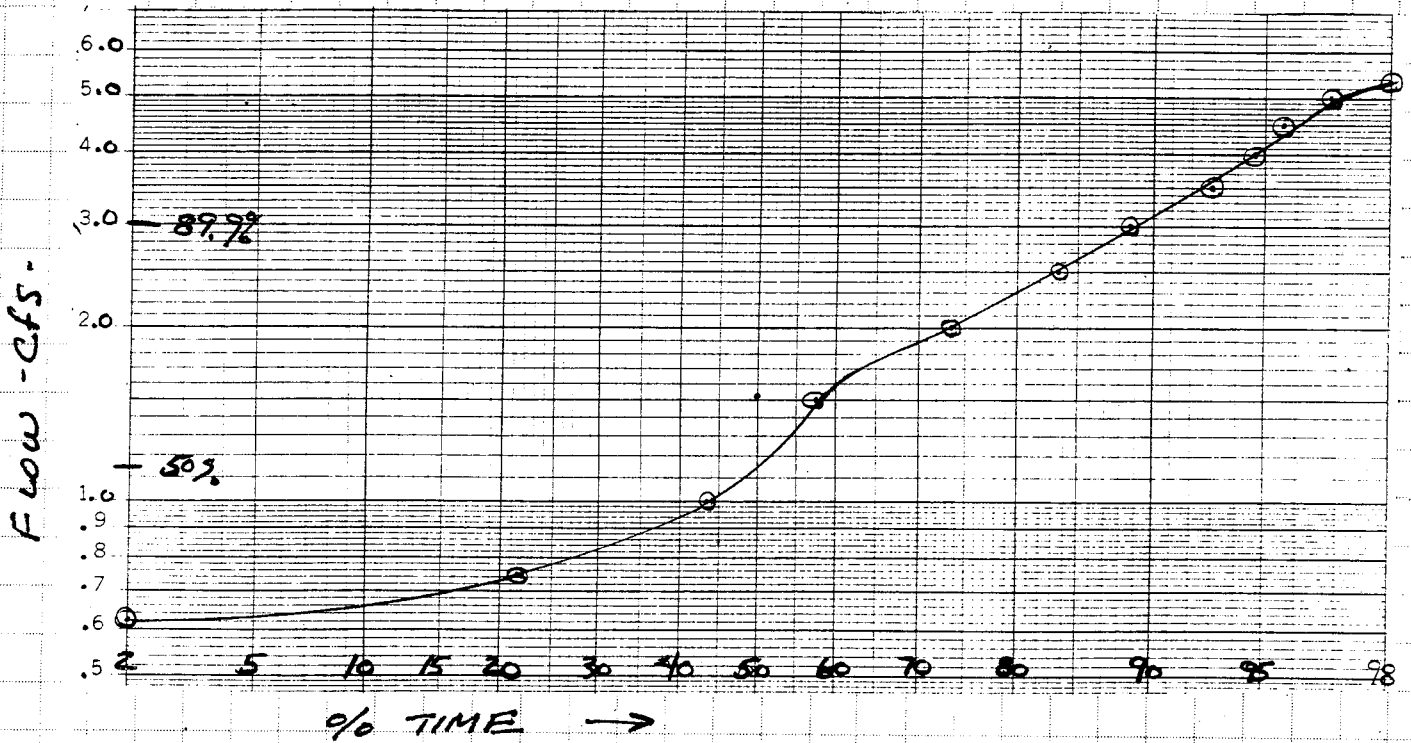
Plot PEAK DISCHARGE - BASE FLOW vs 24 hr. Precipitation
(OBSERVED PEAK FLOW CAUSED BY PRECIP - IGNORE SNOWMELT)



OBSERVED BASE FLOW RANGE 0.6 TO 2 cfs

ASSUME DESIGN PEAK FLOWS

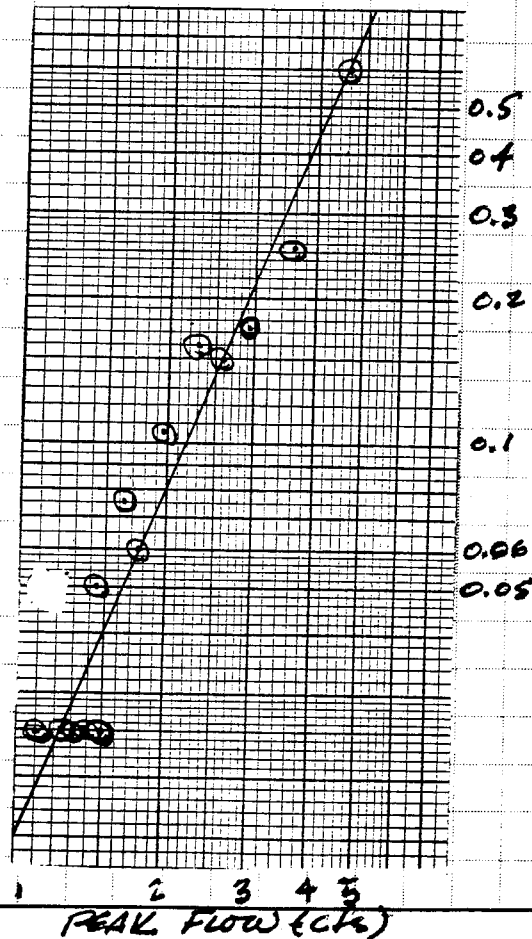
TR	PEAK DISCHARGE
2.33	7 cfs
10	15 cfs
100	30 cfs



FLOW / TIME DURATION CURVE

RECESSION RATE OF PEAKS (ie shows time duration of high flows caused by single event storm)

RECESSION RATES (cfs/day)



JOB CATAWISSA CREEK

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SHEET NO. _____ OF _____

CALCULATED BY TAG DATE 9/81

CHECKED BY _____ DATE _____

WLT-2 TREATMENT DESIGN

CHEMICAL PARAMETERS FOR TREATMENT DESIGN

<u>FLOW</u> <u>-cfs-</u>	<u>pH</u>	<u>ACIDITY</u> <u>mg/l</u>	<u>ALK*</u> <u>mg/l</u>	<u>CT*</u>
.6	3.42	105	-40	65
.8	3.55	95	-30	65
1.0	3.65	88	-24	64
2.0	3.78	65	-16	49
3	3.80	55	-14	41
4	3.82	50	-12	38
5	3.85	47	-11	36

ESTIMATE REQ'D HEADS FOR DRUM TREATMENT

$$H = \frac{\Delta \text{alk}}{0.13 A} = \frac{\Delta \text{alk}}{3.9}$$

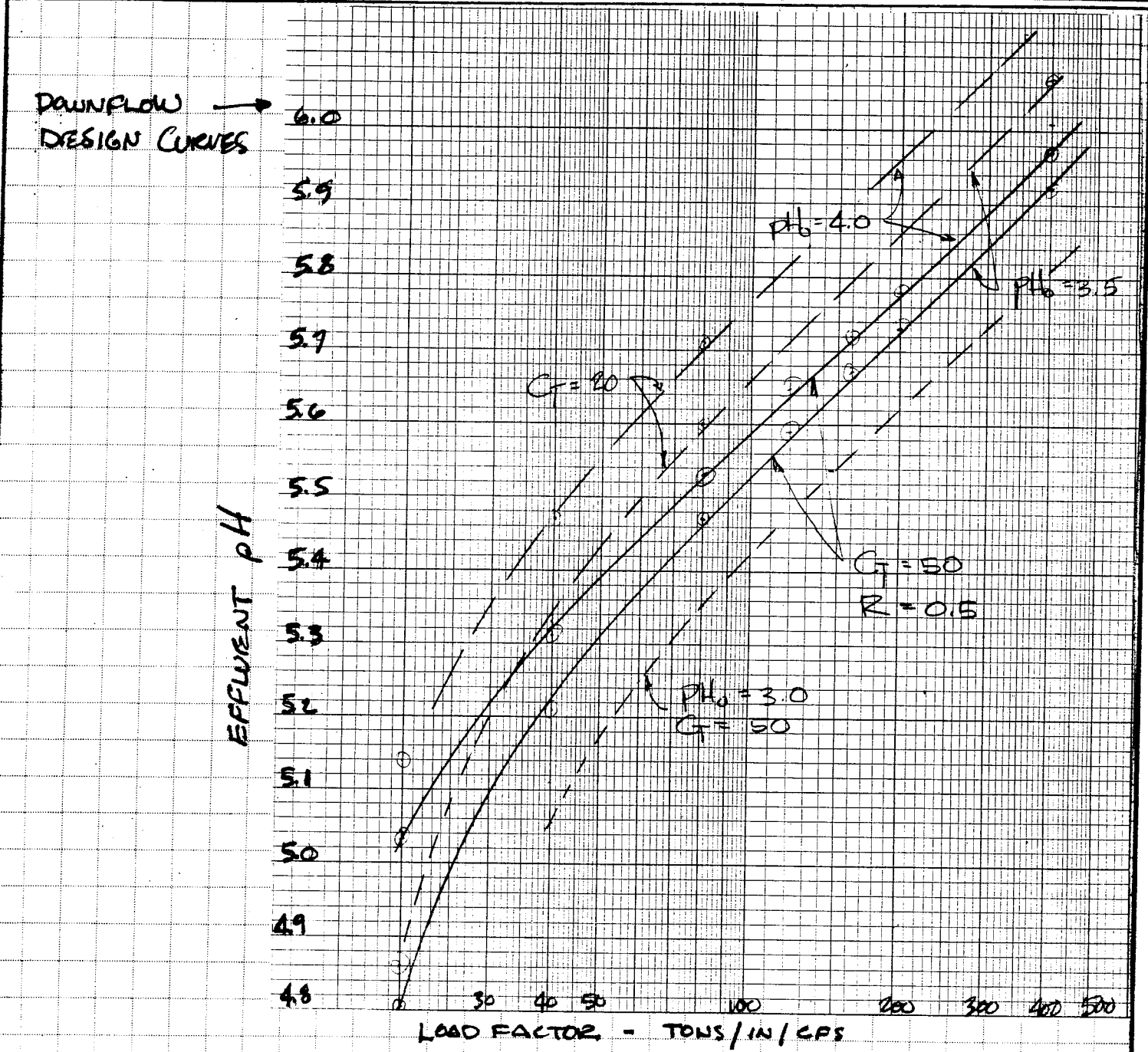
EST. 40 ppm req'd for treatment to 6.5

<u>Flow</u>	<u>Δ alk</u>	<u>H</u>
0.6	80	20.5
1.0	64	16.4
2.0	56	14.4
4.0	52	13.3
5.0	51	13.1
10.0	40	10.3

} 3 DRUMS REQ'D FOR LOW FLOW TREATMENT

- NOTE:
1. WLT-2 HAS SITE LIMITATIONS - 3 - 6'φ drums PROBABLY COULD NOT BE ECONOMICALLY INSTALLED
 2. Ave TOT. Fe = 0.8 mg/l.
 3. SOME DILUTION / RESIDUAL ALK. AVAIL. FROM AWDEN. CHECK STATIC BED POTENTIAL

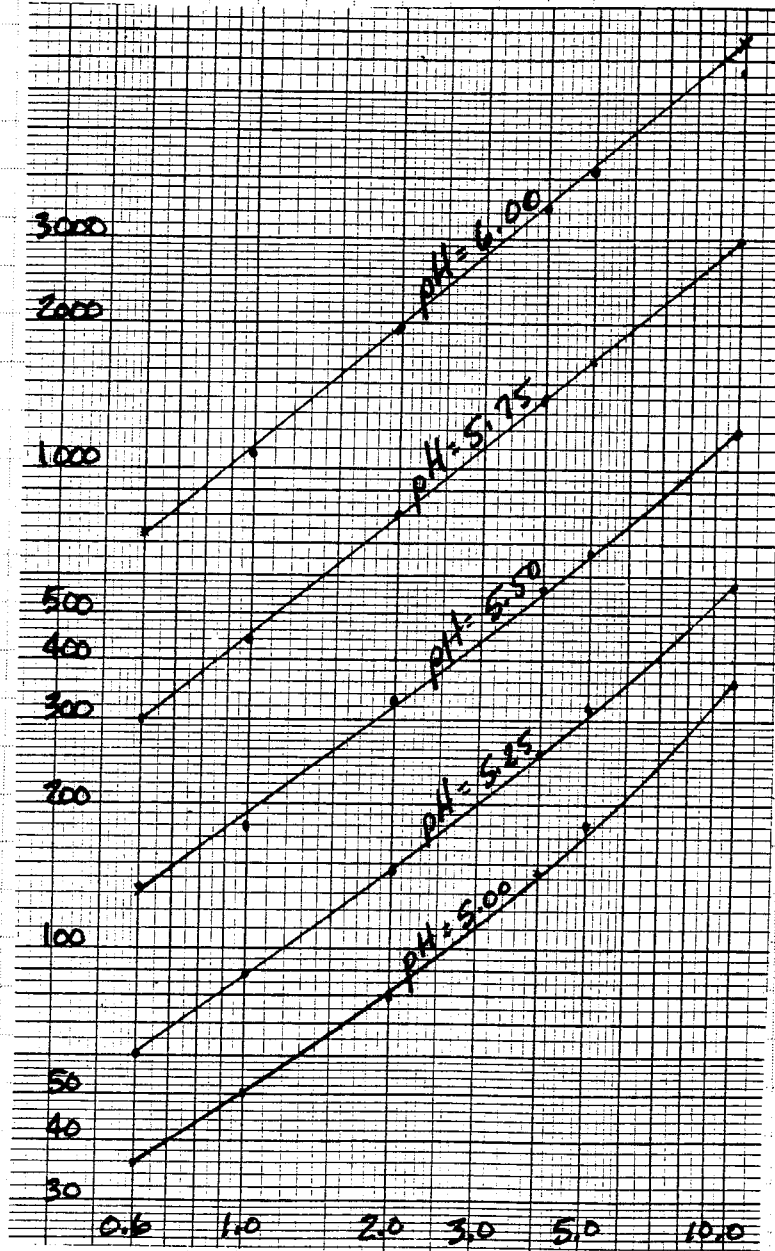
* ESTIMATED FROM EQUILIBRIUM CONDITIONS



<u>Q</u>	<u>pH₀</u>	<u>C_{F0}</u>	<u>pH_f = 5.0</u>	<u>pH_f = 5.25</u>	<u>pH_f = 5.5</u>	<u>pH_f = 5.75</u>	<u>pH_f = 6.0</u>
0.6	3.42	65	30	50	110	250	620
1.0	3.65	64	25	44	90	220	540
2.0	3.78	49	20	36	78	200	480
4.0	3.82	38	18	32	70	175	430
5.0	3.85	36	18	31	67	167	410
10.0	3.90	34	18	29	60	150	380

Assume same 5' beds as indicated then.
Surface area = $2 \times Q \times LF$

SURFACE AREA - DOWNFLOW BEDS (SF)



Flow (cfs)

TRY 400 SF OF DOWNFLOW BEDS

<u>Q</u> <u>(cfs)</u>	<u>pH</u>	<u>AcY</u> <u>mg/l</u>	<u>ALK.</u> <u>mg/l</u>	<u>Residual*</u> <u>for pH 6.5</u>	<u>Req'd H</u> <u>ft.</u>	<u>Req'd Prod.</u> <u>(#/hr.)</u>
0.6	5.8	4	8	32	8.2	6
1	5.7	4	8	32	8.2	11
2	5.6	5	7	33	8.5	22
3	5.4	6	7	33	8.5	33
5	5.3	8	6	34	8.7	56
10	5.1	10	5	35	8.9	116

DUE TO LIMITED SPACE TRY TO TREAT WITH ONE DRUM & WHEEL CONFIGURATION

TRY 10' WATER WHEEL & 4' ϕ DRUM

ASSUME WHEEL KD = 2.0

THEN TURNING MOM = $30.5 \times D^3 L = 3812 \text{ #}' / \text{LF}$

IF 12" WIDE WHEEL IS USED THEN

DRUM LENGTH OF $\frac{3812}{500} = 7.6'$ allowed.

HOWEVER 4' LONG PROBABLY SUFFICIENT

USE PROD. RATE = $E_p \frac{23.5 P_I}{550}$

$$\frac{1}{P_I} = E_w Q K D \omega$$

$$E_w = 0.67$$

$$KD = 10$$

$$\omega = 62.4$$

$$RPM = \frac{60 \cancel{P_I}}{2\pi MR}$$

$$MR \geq 4 \times 500 = 2000 \text{ #}$$

COMPUTE POWER & PRODUCTION RATES

<u>Q</u> <u>cks</u>	<u>P_I</u> <u>ft.-lb</u>	<u>RPM</u>	<u>E_p</u> <u>*</u>	<u>PROD.</u> <u>#/HR</u>	<u>REQ'D</u> <u>**</u>
0.6	251	1.2	.6	6.4	(6)
1.0	418	2.0	.8	4.3	(11)
2.0	836	3.0	.9	32.2	(22)
3.0	1254	6.0	1.0	53.6	(33)
5.0	2090	10.0	.9	80.3	(56)
10.0	4181	20.0	.8	143	(116)

* ASSUMED BASED OBSERVED MAX. EFFICIENCY AT RPM=6.5
** REQ'D FINES PRODUCTION & ACTUAL PRODUCTION
CAN BE MATCHED DURING OPERATION BY
RETARDING DRIVING WHEEL OR BYPASSING FLOW.

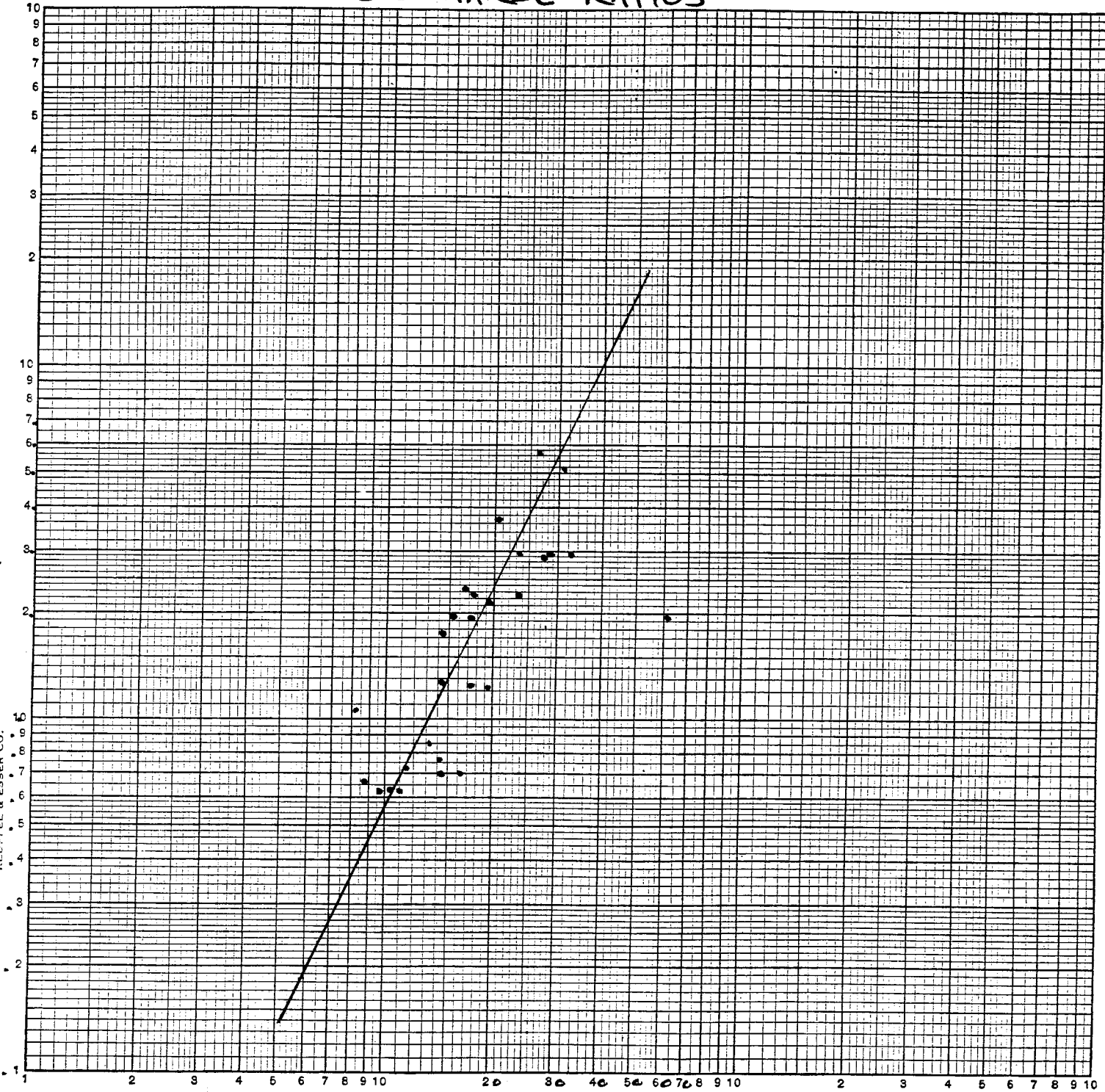
CATAWISSA CR'K

WLT#2

DISCHARGE RATIOS

WLT 2

KE LOGARITHMIC 46 7403
3 X 3 CYCLES
MADE IN U.S.A.
KEUFFEL & ESSER CO.



Audenced Flows

ANNUAL LIMESTONE USE :

DURATION %	DAYS /yr	FLOW cfs	- DRUMS -		- DOWNFLOW -		TOTAL TONS
			FINES lbs/hr.	TOT. FINES lbs	ACID mg/l	LBS NEUT. lbs	
0-2	7.2	.6	6.4	1106	105	1345	1.2
2-5	11	.6	6.4	1690	105	2054	1.9
5-10	18.3	.65	7.4	3250	102	3597	3.4
10-20	36.5	.7	8.3	7271	100	7574	7.4
20-30	36.5	.8	10.3	9023	95	8224	8.6
30-40	36.5	.9	12.3	10775	91	8862	9.8
40-50	36.5	1.0	14.3	12527	88	9522	11.0
50-60	36.5	1.25	18.8	16469	80	10821	13.7
60-70	36.5	1.75	27.7	24865	71	13445	18.9
>80	36.5	2.0	32.2	28207	65	14067	21.1
80-90	36.5	3.0	53.6	46954	55	17854	32.4
90-95	18.3	3.5	60.3	26484	53	10064	18.3
95-98	11	5.0	80.3	21199	47	7663	14.4
98-100	7.2	10.0	43.0	24710	47	10032	17.4

ANNUAL LIMESTONE CONSUMPTION (TONS) : 179.5

USE RATE FORMULAS *

DRUMS TOT. FINES :

$$\text{TOTAL FINES} = \text{FINES (lbs/hr)} \times 24 \text{ hr/day} \times \text{days}$$

DOWNFLOW LBS. NEUT.:

$$\text{LBS. ACID NEUTRALIZED} = \frac{61}{2} \left[\frac{\text{ACIDITY (mg/l)} \times \text{FLOW (cfs)} \times 5.3901 \times \text{days}}{2} \right]$$

* Developed from experimental results at Quakake.
** Assumes complete acid removal (conservative limestone use estimate)